

Sensor Environmental Test Chamber-2 (SEnTeC-2):

Advancing Today's Sensor Testing To Meet Tomorrow's Sensor Needs

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 **AQ-SPEC**
Air Quality Sensor Performance Evaluation Center



Background

- The Air Quality Sensor Performance Evaluation Center (AQ-SPEC) program of the South Coast Air Quality Management District (South Coast AQMD) has evaluated the performance of over 160 low-cost sensors (LCS) measuring air pollutants both in the field and a controlled test chamber (AQ-SPEC Chamber system #1 or SEnTEc-1).
- A second larger Sensor Environmental Test Chamber (SEnTeC-2) has been developed capable of performing more comprehensive test procedures using the knowledge and experience gained from SEnTEc-1 and expands the testing capabilities of AQ-SPEC.
- This updated chamber system can generate complex aerosol and gas mixtures and specific/predetermined test sequences such as the ASTM designation for the approved standard D8405-21: Standard Test Method for PM_{2.5} Sensors or Sensor Units Used in Indoor Air Applications and that in the EPA's Performance Testing Protocol for Fine Particulate Matter and Ozone Air Sensors.
- The development and execution of highly specialized testing scenarios (i.e., vibration, wind speed, and altitude tests) can provided additional validation into the use of LCS in extreme environments.



SEnTeC-2: Overview



- i) A professional grade environmental test chamber fabricated from SilicoNert™-coated stainless steel
- ii) A “zero-air” system
- iii) A liquid and dust particle generator for coarse/fine/ultrafine particulate matter (PM)
- iv) A dynamic dilution calibrator with a low flow mass flow controller
- v) A custom 8-channel electronic gas sampling manifold
- vi) An ozone generator
- vii) Altitude sampling equipment
- viii) Windspeed/Vibration system control
- ix) An array of FEM/FRM/BAT reference instruments
- x) Custom computer software with data logging/visualization



AQ-SPEC Chamber Test Systems

Characteristic	SEnTeC-1	SEnTeC-2
Test Volume	~1.1 m ³	~1.6 m ³
Temperature Range	-32 °C to +177 °C	-70 °C to +180 °C
Humidity Range	10% to 95%	5% to 98%
Maximum Sensor Testing Capability	3-9 sensors	20+ sensors
Specialty Tests (wind, vibration, altitude)	No	Yes
Simultaneous Pollutant Testing	No	Yes
Automatic Pollutant Stabilization	No	Yes
FRM/FEM Instrument Cert.	All criteria pollutant gases and PM _{2.5}	All criteria pollutant gases and PM _{2.5} + PM ₁₀

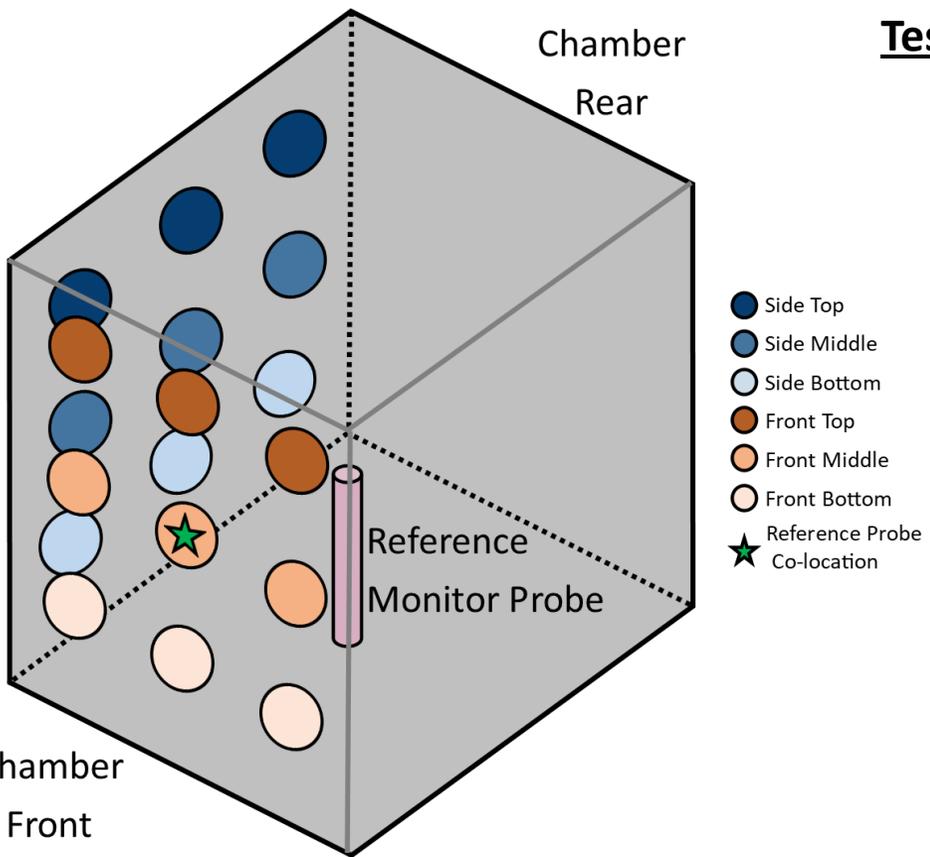
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Spatial Homogeneity

- Three-point calibration curve derived by co-locating a triplicate of LCS next to the inlet of the reference monitor
- LCS then positioned at 6 different locations within the chamber
- Sensor PM values corrected according to the calibration curve and performance in each location compared to data acquired from the reference monitor

Test Pollutant: 50 µg/m³ of ammonium sulfate for one hour at each position



Orientation	Measured PM _{2.5} (µg/m ³)			Percent Deviation from Ref. Mean		
	Sens 1	Sens 2	Sens 3	Sens 1	Sens 2	Sens 3
Front Top	52.31	52.26	54.16	0.89	0.79	4.46
Front Middle	51.41	53.16	53.61	-0.84	2.53	3.41
Front Bottom	49.22	49.54	50.96	-5.08	-4.45	-1.71
Side Top	48.06	48.13	51.28	1.80	1.94	8.63
Side Middle	46.83	46.14	46.34	-0.80	-2.26	-1.84
Side Bottom	45.30	44.85	47.95	-4.04	-5.00	1.57

- Sensors positioned in the middle row exhibited the smallest percent deviations than sensors located in the top and bottom rows.

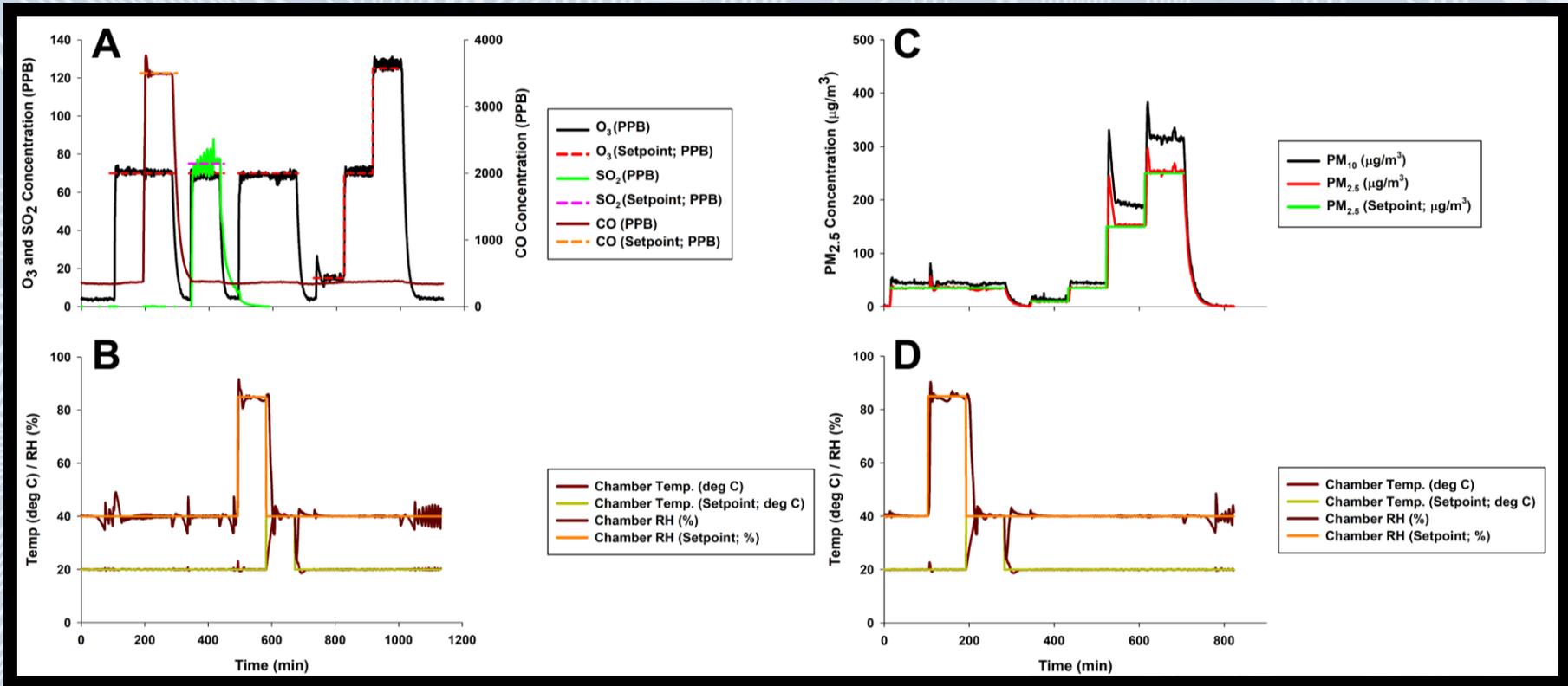
Take Home: LCS had comparable measurements to the reference in many tested locations within the chamber



Pollutant Generation

EPA Performance Testing Protocol

Challenges O₃ and PM sensors to temp/RH, interferent, accuracy, and drift effects

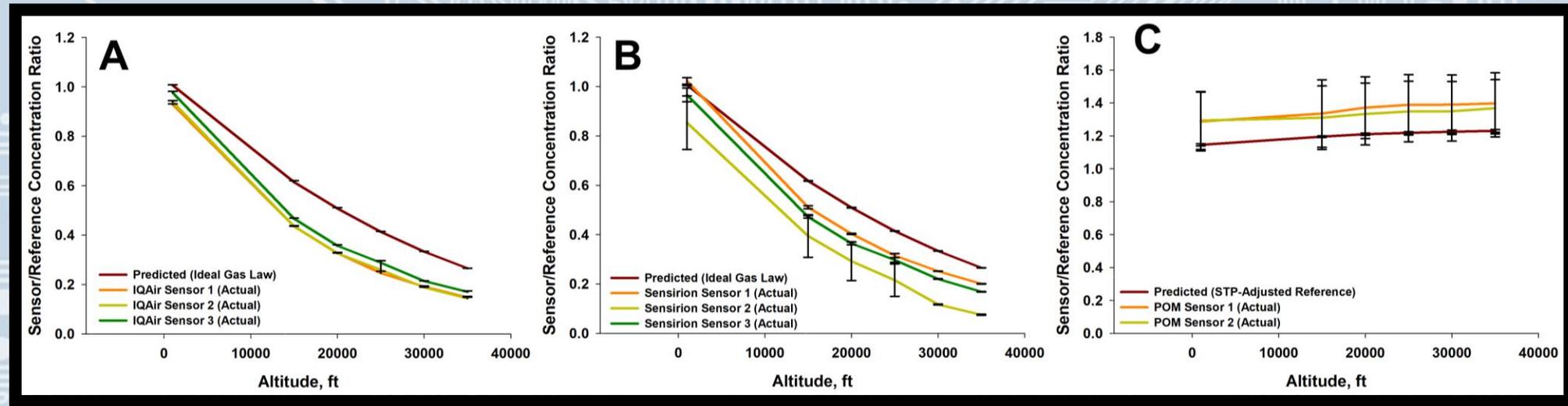


- Ozone and PM_{2.5} stable throughout experiment regardless of temp/RH differences or interferents
- Sequence was pre-programmed and can be reliably repeated
- Can simultaneously produce a wide range of pollutant/environmental conditions
 - Liquid aerosol + dust aerosol + ozone + gasses
- The system can be adapted to perform other testing protocols and novel scenarios (i.e., regional pollutant mixtures)

Take Home: Enhanced testing gaseous and PM protocols can be reliably performed on the SEnTeC-2 System



Altitude Testing



A and B)

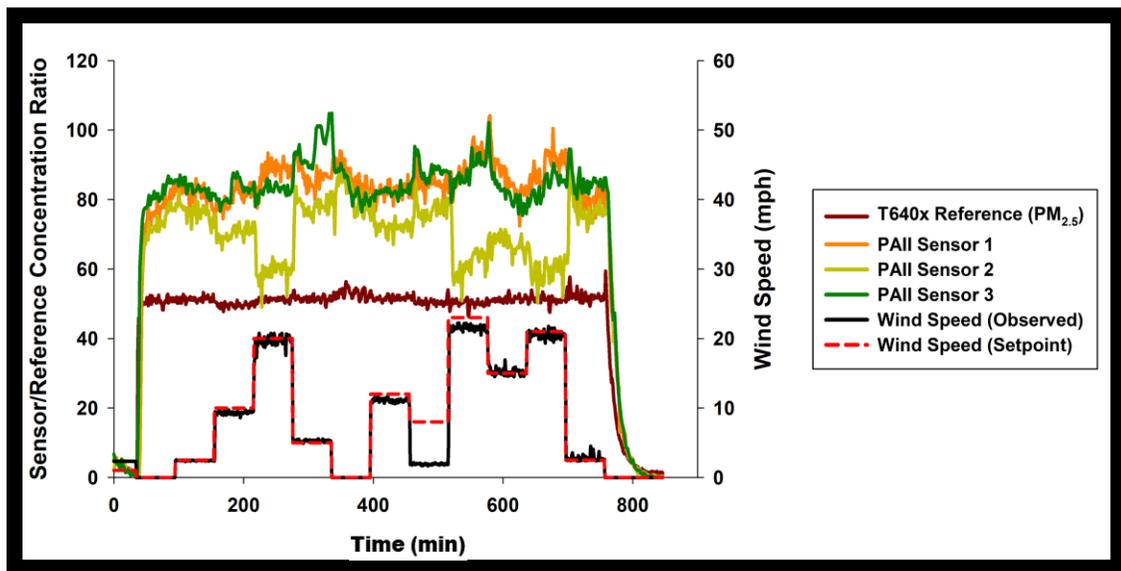
- Low-cost CO₂ sensors tested **did not** perform internal pressure/altitude correction. Data reported from the low-cost
- CO₂ sensors inside chamber observed decreasing CO₂ concentrations as altitude increased, compared to CO₂ reference monitor outside chamber
- Using Ideal Gas Law to predict CO₂ concentration inside chamber as altitude increased showed improved agreement between sensors and reference monitor

C)

- Low-cost O₃ sensor tested **did** perform internal pressure/altitude correction and reported relatively constant O₃ concentrations as altitude increased.

Take Home: Correction algorithms can be employed to predict LCS responses to gases at different altitudes

Windspeed Testing

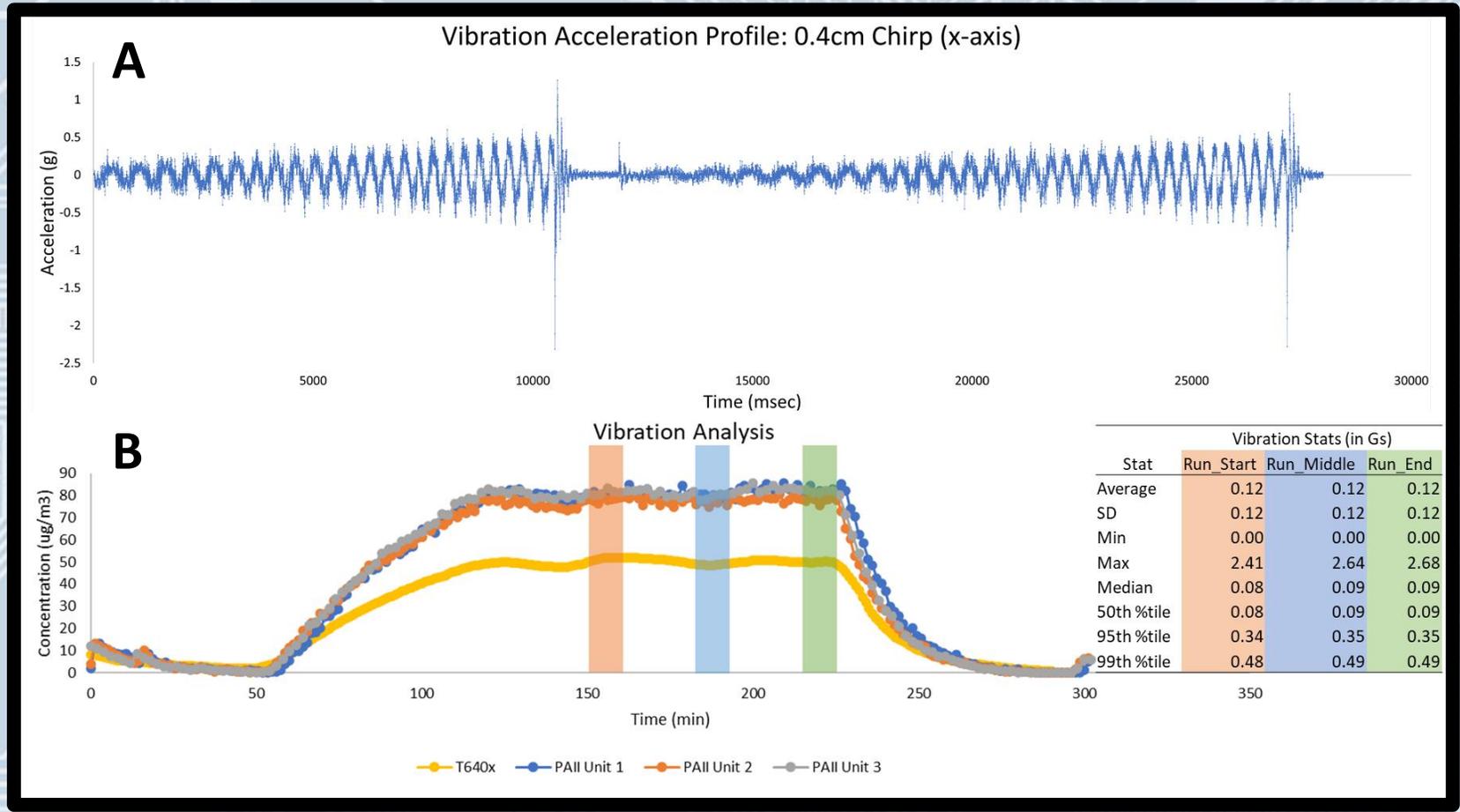


Step #	Wind Speed SP_MPH	Wind Speed Actual_MPH (Avg ± SD)	TSI T640x PM2.5_ug/m3 (Avg ± SD)	PurpleAir II PM2.5_ug/m3 (Avg ± SD)
1	2.50	2.57 ± 0.33	51.76 ± 1.21	78.38 ± 6.87
2	10.00	9.21 ± 0.92	49.70 ± 0.64	77.56 ± 5.72
3	20.00	19.61 ± 0.89	51.17 ± 0.64	76.76 ± 12.99
4	5.00	5.25 ± 0.14	51.44 ± 0.87	84.93 ± 6.67
5	0.00	0.60 ± 1.01	50.75 ± 1.37	69.70 ± 6.56
6	12.00	11.10 ± 0.25	51.60 ± 0.69	78.74 ± 5.17
7	8.00	2.05 ± 1.02	50.60 ± 1.01	82.31 ± 6.57
8	23.00	21.27 ± 2.16	50.23 ± 1.11	80.42 ± 13.75
9	15.00	15.21 ± 0.54	51.24 ± 0.81	78.97 ± 10.61
10	21.00	20.50 ± 0.51	51.26 ± 1.07	78.58 ± 12.97

- Graph
 - Three LCS tested over a variety of wind speeds (0-23 MPH)
- Table
 - Average windspeed and PM data at each windspeed set point
 - Windspeed maintained by control system with feedback from anemometer
 - T640 reference monitor was stable at 50 ug/m³ throughout the test
 - LCS were more variable
 - One sensor (Purpleair PA-II) influenced more at higher windspeeds
 - Can test sensors in different orientations to assess overall wind effects

Take Home: Windspeed testing can help verify sensor performance prior to deployment in mobile applications

Vibration Testing



- A. Vibration profile for standard test scenario provides repeated G-forces found to occur during normal driving conditions
- B. Example vibration test using three LCS
 - Vibration was steady throughout experiment (colored columns, inlay stats)
 - LCS units performed normally regardless of vibration status

PAII Experiment Statistics	
Intra model average	80.16 µg/m ³
Intra model SD	2.38 µg/m ³
Intra model RSD	2.97 µg/m ³
Intra model accuracy	41.07 %
Intra model precision	97.03 %

Take Home: Vibration testing can help verify sensor performance prior to deployment in mobile applications

Wrap-up: Advancing Today's Sensor Testing To Meet Tomorrow's Sensor Needs

- The SEnTeC-2 system is a new tool that has been designed to reliably and repeatedly test particulate and gas LCS under a wide range of environmental conditions
- The LCS had comparable measurements to the reference monitor in many tested locations within the chamber validating spatial homogeneity within the test space
- Advanced gaseous and PM testing protocols (i.e., the ASTM designation for the approved standard D8405-21: Standard Test Method for PM_{2.5} Sensors or Sensor Units Used in Indoor Air Applications and the EPA's Performance Testing Protocol for Fine Particulate Matter and Ozone Air Sensors) can be reliably performed on the system
- LCS response to altitude can be compared to the Ideal Gas Law
- Wind speed and vibration testing can help verify sensor performance prior to mobile applications
- The system can be adapted to perform other testing protocols and novel scenarios (i.e., regional pollutant mixtures)

<http://www.aqmd.gov/aq-spec/evaluations/laboratory>





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